

Step 1:

Lay the seat deck and back deck flat on the floor, slat side up, as shown in illustration. Complete each of the four shuttle block assemblies as shown in **detail 1** and, using a wrench or pliers (not supplied) to hold the lock nut, tighten until the shuttle block no longer turns freely but will turn only when force is applied.

Insert both long sleeves into the corresponding holes in the seat deck. Join the seat and back deck together as shown in **detail 2** and tighten snugly.

Connect the foot extension to the seat deck using 2 long allen bolts. Connect a drop foot to both sides of the seat deck on the inside as shown in **Detail 3** so that the curved side of the foot faces downward and the flat side faces upward. Using the two medium allen bolts, connect the support leg to the front of the foot extension also as shown in **Detail 3**.

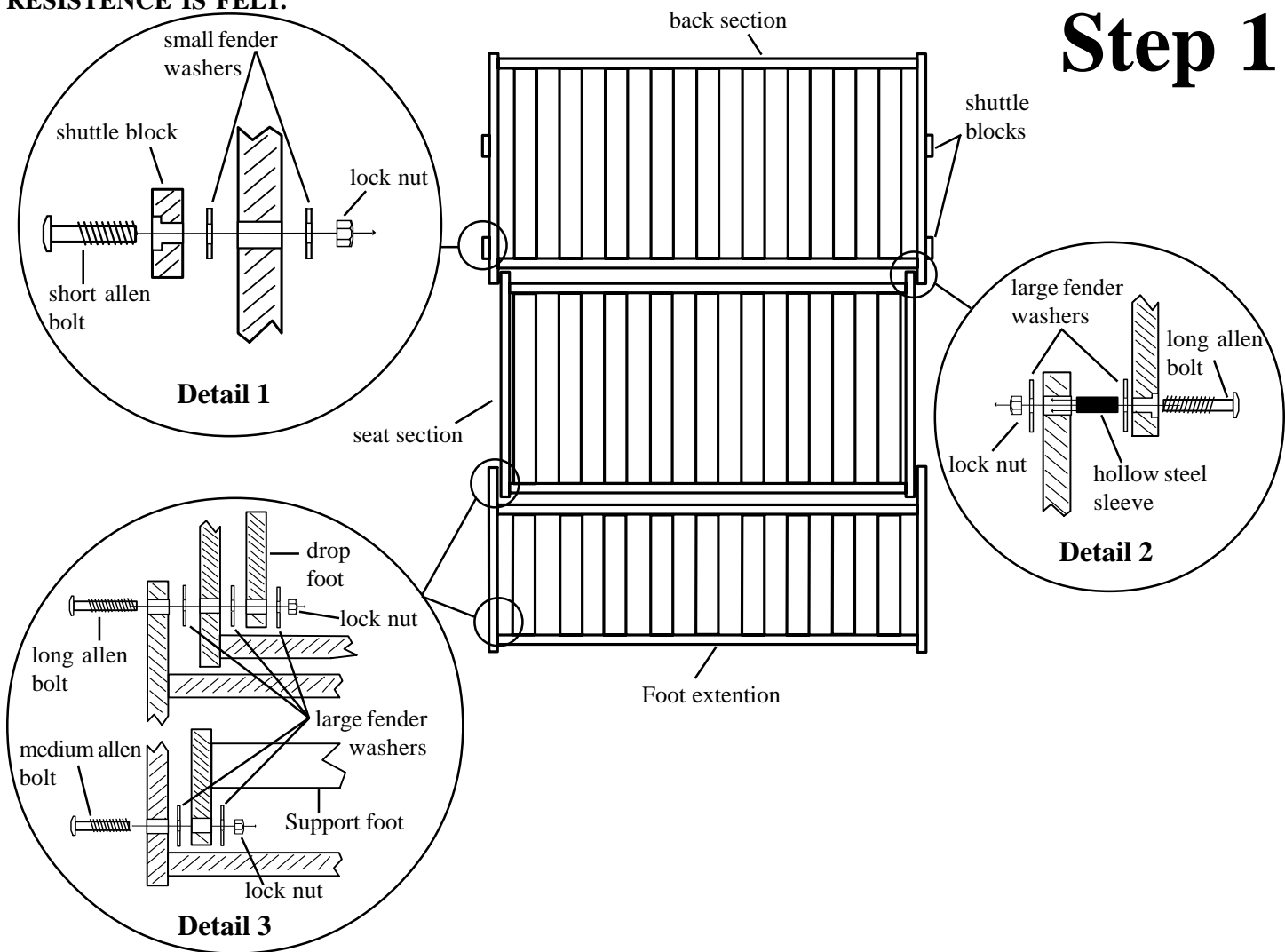
Step 2:

Insert a barrel nut into each of the eight holes bored in both ends of each stretcher as shown in **detail 4**. Insert the eight allen bolts through the corresponding holes in each arm and thread into the barrel nuts as shown in **detail 5**. Leave the arms very loose at this step.

Step 3:

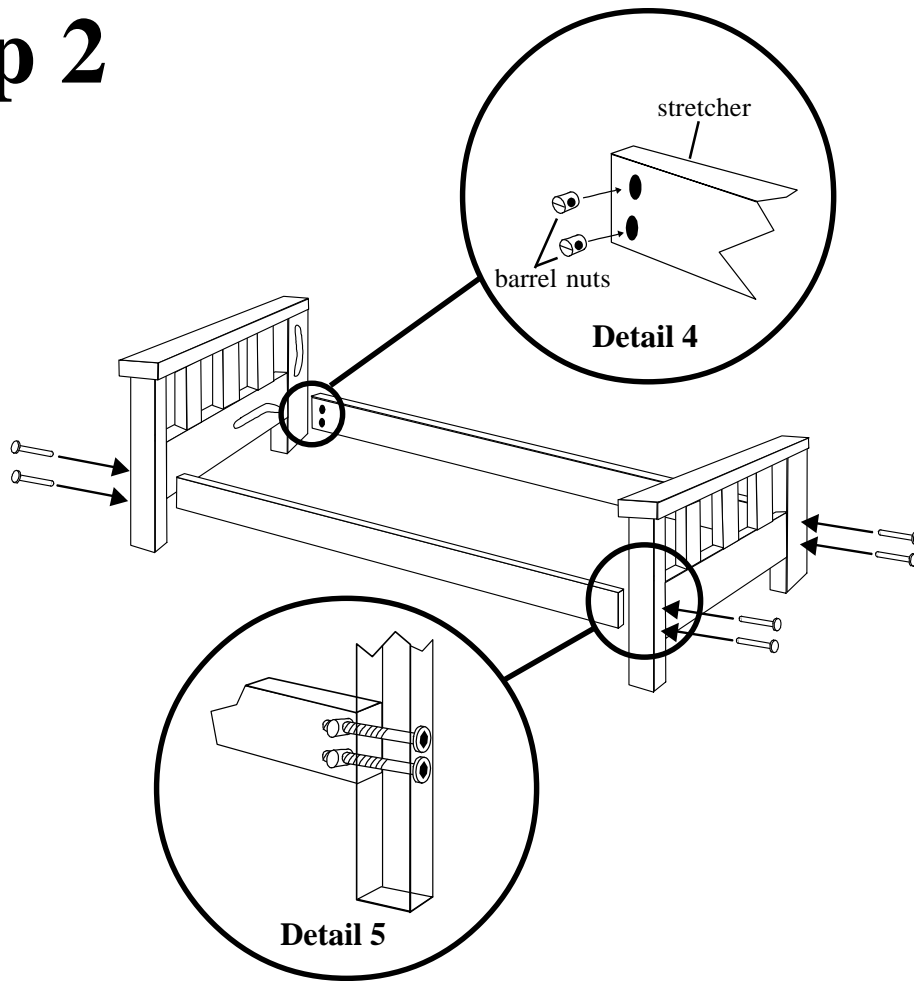
Carefully place the completed seat / back / foot extension assembly between the arms as shown in illustration. Align the shuttle blocks with the grooves in the arms (the top shuttle block on the back deck goes into the vertical groove and the bottom shuttle block goes into the horizontal groove). Tighten the stretchers snugly but do not overtighten. **WARNING: OVERTIGHTENING OF THE STRETCHERS CAN DAMAGE YOUR FUTON. TIGHTEN ONLY UNTIL RESISTENCE IS FELT.**

Parts List	
Frame Box	
4	"short" allen bolts
2	"medium" allen bolts
4	"long" allen bolts
8	small fender washers
14	large fender washers
10	lock nuts
2	hollow steel sleeves
Arm Box	
4	shuttle blocks
8	allen bolts
8	barrel nuts
1	allen wrench

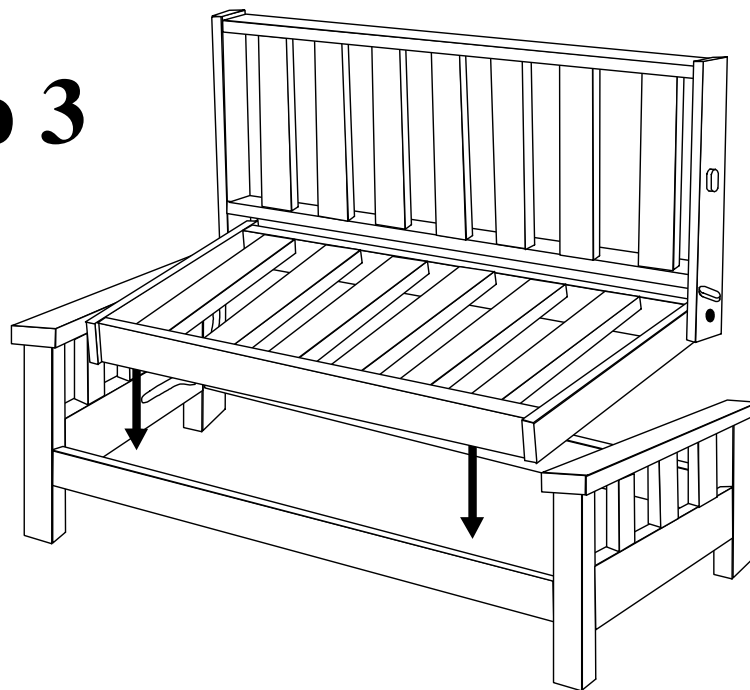


Step 1

Step 2



Step 3



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